

Values in the black cells with white text are not recommended for gas services. Maximum suggested working pressures are based on ASME B31.3 equations using the following values:

Stainless Steel Welded Tube De-rating factors:

	Stress Value (psi)	Fractional Tube Specifications	Metric Tube Specifications
Stainless Steel	20,000	ASTM A269	ISO 1127 <small>3 to 12 mm O.D. D4 T4 tolerance 14 mm O.D and larger: D4 T3 tolerance</small>
Carbon Steel	15,700	ASTM A179	-
Copper	6,000	ASTM B75	-

Double-Welded	0.85
Single-Welded	0.80

### FRACTIONAL TUBE (psig)

Stainless Steel																
Tube Size O.D.	Tube Wall Thickness (inches)															
	.010	.012	.014	.016	.020	.028	.035	.049	.065	.083	.095	.109	.120	.134	.156	.188
1/16"	5600	6800	8100	9400	12000											
1/8"						8500	10900									
3/16"						5400	7000	10200								
1/4"						4000	5100	7500	10200							
5/16"							4000	5800	8000							
3/8"							3300	4800	6500							
1/2"							2600	3700	5100	6700						
5/8"								2900	4000	5200	6000					
3/4"								2400	3300	4200	4900	5800				
7/8"								2000	2800	3600	4200	4800				
1"									2400	3100	3600	4200	4700			
1-1/4"										2400	2800	3300	3600	4100	4900	
1-1/2"											2300	2700	3000	3400	4000	4900
2"												2000	2200	2500	2900	3600

Carbon Steel								
Tube Size O.D.	Tube Wall Thickness (inches)							
	.028	.035	.049	.065	.083	.095	.109	.120
1/8"	8000	10200						
3/16"	5100	6600	9600					
1/4"	3700	4800	7000	9600				
5/16"		3700	5500	7500				
3/8"		3100	4500	6200				
1/2"		2300	3200	4500	5900			
5/8"			2600	3500	4600	5300		
3/4"			2100	2900	3700	4300	5100	
7/8"			1800	2400	3200	3700	4300	
1"			1500	2100	2700	3200	3700	4100

Copper								
Tube Size O.D.	Tube Wall Thickness (inches)							
	.028	.035	.049	.065	.083	.095	.109	.120
1/8"	2700	3600						
3/16"	1800	2300	3400					
1/4"	1300	1600	2500	3500				
5/16"		1300	1900	2700				
3/8"		1000	1600	2200				
1/2"		800	1100	1600	2100			
5/8"			900	1200	1600	1900		
3/4"			700	1000	1300	1500	1800	
7/8"			600	800	1100	1300	1500	
1"			500	700	900	1100	1300	1500

### METRIC TUBE (bar)

Stainless Steel										
Tube Size O.D.	Tube Wall Thickness (mm)									
	0.8	1.0	1.2	1.5	1.8	2.0	2.2	2.5	2.8	3.0
3	670									
6	310	420	540	710						
8		310	390	520						
10		240	300	400	510	580				
12		200	250	330	410	470				
14		160	200	270	340	380	430			
15		150	190	250	310	360	400			
16			170	230	290	330	370			
18			150	200	260	290	320	370		
20			140	180	230	260	290	330	380	
22			120	160	200	230	260	300	340	
25					180	200	230	260	290	320

### TUBE PRESSURE DE-RATING FACTORS ELEVATED TEMPERATURES

Temperatures		Tubing Material			
°F	°C	Carbon	304 SS	316 SS	Copper
100	38				1.00
150	66				0.85
200	93	0.95	1.00	1.00	0.80
250	121				0.80
300	149	0.90	1.00	1.00	0.78
350	177				0.66
400	204	0.87*	0.93	0.96	0.50
500	260		0.87	0.89	
600	316		0.82	0.85	
700	371		0.8	0.81	
800	427		0.76	0.79	
900	482		0.73	0.77	
1000	538		0.69	0.76	

\* Based on 375°F (190°C) max

# End Connections

## Suggested Allowable Working Pressure Tables



### CBC-LOK/CS-LOK TUBE ADAPTERS

Size	Tube Size	Fractional (PSIG)		Metric (BAR)	
		Stainless Steel & Carbon Steel	Brass	Tube Size	Stainless Steel & Carbon Steel
1	1/16	7200	2600	3mm	370
2	1/8	6400	3200	6mm	390
3	3/16	6000	3000	8mm	390
4	1/4	5900	2900	10mm	390
5	5/16	5800	2700	12mm	360
6	3/8	5800	2200	15mm	340
8	1/2	4900	2100	16mm	340
10	5/8	5000	1900	18mm	310
12	3/4	4600	1800	20mm	310
14	7/8	4300	1500	22mm	340
16	1	4100	1500	25mm	280
20	1-1/4	4900	-		
24	1-1/2	4900	-		
32	2	3600	-		

NOTE: Ratings calculated in accordance with ASME B31.3 (stress values of 10,000 psi for brass and 20,000 psi for stainless and carbon steel).



### STB FITTINGS (PSIG)

Stainless Steel & Carbon Steel			
Size	Thread	Straights	Positionable
2	5/16-24	5076	5076
3	3/8-24	5076	5076
4	7/16-20	5076	4568
5	1/2-20	5076	4568
6	9/16-18	5076	4061
8	3/4-16	4568	4061
10	7/8-14	3626	3045
12	1-1/16-12	3626	3045
14	1-3/16-12	3045	2538
16	1-5/16-12	3045	2538
20	1-5/8-12	2538	2030
24	1-7/8-12	2538	2030
32	2-1/2-12	2030	1522

NOTE: Pressure ratings per SAE J1926-3 for light-duty stud ends.



### JIC 37° FLARE (PSIG)

Stainless Steel & Carbon Steel		
Size	Thread	PSIG
2	5/16-24	5000
3	3/8-24	5000
4	7/16-20	5000
5	1/2-20	5000
6	9/16-18	5000
8	3/4-16	4500
10	7/8-14	3500
12	1-1/16-12	3500
14	1-3/16-12	3000
16	1-5/16-12	3000
20	1-5/8-12	2500
24	1-7/8-12	2000
32	2-1/2-12	1500

NOTE: Pressure ratings per SAE J514.



### NPT & BSPT PIPE THREADS

Size	Thread	PSIG			
		Stainless Steel & Carbon Steel		Brass	
		Male	Female	Male	Female
1	1/16	11000	6700	5500	3300
2	1/8	10000	6500	5000	3200
4	1/4	8000	6600	4000	3300
6	3/8	7800	5300	3900	2600
8	1/2	7700	4900	3800	2400
12	3/4	7300	4600	3600	2300
16	1	5300	4400	2600	2200
20	1-1/4	6000	5000	3000	2500
24	1-1/2	5000	4600	2500	2300
32	2	3900	3900	1900	1900

NOTE: Pressure ratings calculated in accordance with ASME B31.3 with NPT threads per ASME B1.20.1 and BSPT threads per ISO 7-1.

### THERMOCOUPLE BORE THROUGH

Sizes	De-Rating Factor
1/2" & Smaller	0.75
Over 1/2" up to & including 3/4"	0.50
Larger than 3/4"	0.25

NOTE: Multiply tube pressure rating (see Suggested Allowable Working Pressure tables) by de-rating factor to determine safe working pressure.

### FITTING TEMPERATURE RATINGS

316 Stainless	Brass	Steel
-325°F to 1000°F (-198°C to 648°C)	-40°F to 400°F (-40°C to 204°C)	-65°F to 375°F (-54°C to 190°C)